Benchmark: Chiseled "□" on top of S.W. Abutment Cap, El. 98.05 Existing Structure: S.N. 102-0018 was origionally built as S.B.I. Route 117 Section 113 In 1928 at Sta. 15+45. The original structure was a single span R.C. Deck Girder with R.C. Closed Abutments. In 1979, the superstructure was removed and replaced with P.P.C. Deck Beams under F.A.P. 702 Section (1138)I at Sta. 15+45. Proposed Improvement: Existing P.P.C. Deck Beams are to be removed and replaced and the substructure repaired. Traffic to be maintained utilizing stage construction. --- 17" x 36" P.P.C. Deck Beam Precast Concrete , Bridge Slab (Typ.) ELEVATION Stage Construction Line (P.P.C. Deck Beams)

Note: These plans have been developed in accordance with the September 14, 2006 memo to all Deputy Directors of Highways from Milton R. Sees by Ralph E. Anderson. Per the memo, the existing structure was inspected and analyzed for the proposed Stage I Traffic and determined to be adequate. However, the remaining life of the structure was not established. Therefore, verification of the structural adequacy of the existing structure is required prior to the start of construction.

ROUTE NO. SECTION COUNTY SHEET NO. F.A.P. 702 (113B)I WOODFORD 10 38 FED. ROAD DIST. NO. ILLINOIS FED. AID PROJECT

Contract No. 68635

## GENERAL NOTES

Reinforcement bars shall conform to the regulrements of ASTM A 706 Grade 60 (IL Modified). See Special Provisions.

Plan dimensions and details relative to existing structure have been taken from existing plans and are subject to nominal construction variations. It shall be the Contractor's responsibility to verify such dimensions and details in the field and make necessary approved adjustments prior to construction or Ordering of materials. Such variations shall not be cause for additional compensation or a change in the scope of the work, however, the Contractor will be paid for the quantity actually furnished at the unit price for the work.

All construction joints shall be bonded.

The cut strands at each beam end shall be given two coats of zinc dust spray or point meeting requirements of ASTM A 780. The zinc dust spray or paint shall be applied before corrosion appears and allowed to dry according to manufacturuer's specifications prior to another coat of zinc. A concrete sealer meeting the requirements of Section 587 of the Standard Specifications shall be applied to the exterior face and 9" in on the underside of the fascia beams. The sealer shall be applied after visible crack growth has subsided. This work shall be performed by the producer and included with the cost of the beam.

The minimum thickness of the concrete overlay shall be 5" and varies as required to adjust for the new profile grade and beam comber.

The Contractor is advised that the existing P.P.C. Deck Beams are in a deteriorated condition with reduced load bearing capacity. It is the Contractor's responsibility to account for the condition of the beams when developing construction procedures for removing and replacement of the superstructure.

If the Contractor's procedure for existing beam removal or placement of new beams involves placement of cranes or other heavy equipment on new beams, a detailed procedure shall be submitted to the Engineer for approval. The procedure shall include calculations prepared and sealed by an Illinois Licensed Structural Engineer verifying that the equipment and procedure used will not overstress the new beams. To distribute load to multiple beams and protect the concrete in all cases a double layer mat of heavy timbers shall be used at all times under crane tracks or wheels and any outriggers in the down position, if necessary, shims shall be used under the crane mat to insure uniform contact with the underlying beams. Prior to placement of the timber mats, the following shall be done: placement and tightening of transverse tie assemblies, grouting and curing the dowel rods 24 hours minimum, and grouting and curing the shear keys.

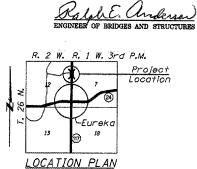
No instream work will be allowed on this project.

All structural steel shall be shop painted with inorganic zinc rich primer per AASHTO M300, Type 1. Cost included with Preformed Joint Strip Seal.

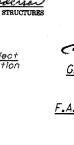
Repairs of abutments shall be completed prior to placement of the new deck

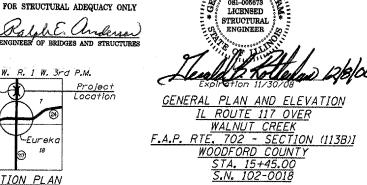
TOTAL BILL OF MATERIAL

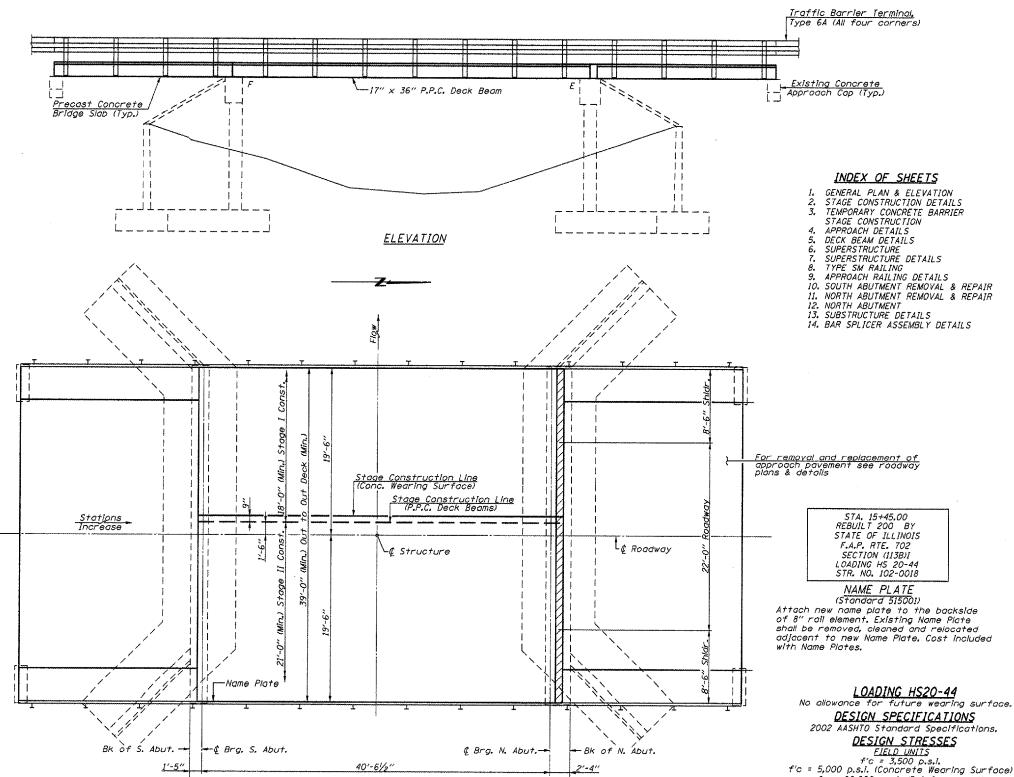
ITEM	UNIT	SUPER	SUB	TOTAL
Protective Coat	Sq. Yd.	181		181
Removal of Existing Superstructures	Each	I		1
Concrete Removal	Cu. Yd.		2.0	2,0
Concrete Structures	Cu. Yd.		2.6	2.6
Bridge Deck Grooving	Sq. Yd.	172		172
Precast Concrete Bridge Slab	Sq. Ft.	299		299
Precast Prestressed Concrete Deck Beams (17" Depth)	Sq. Ft.	1627		1627
Reinforcement Bars, Epoxy Coated	Pound	2240	400	2640
Bar Splicers	Each	42	6	48
Steel Railing, Type SM	Foot	165		165
Name Plates	Each	1	***************************************	1 1
Epoxy Crack Injection	Foot		30	30
Structural Repair of Concrete		***************************************	~~~~	1
(Depth Equal To Or Less Than 5")	Sa. Ft.		15	15
Concrete Wearing Surface, 5"	Sq. Yd.	181		181
Preformed Joint Strip Seal	Foot	41		41
Asbestos Bearing Pad Removal	Each	26		26



APPROVED







21-411

Designed: G.B.R. Checked: M.A.H.

Drawn: F.L.L. Checked: <u>G.B.R.</u>

44'-31/2" Bk. to Bk. Abuts.

<u>PL AN</u>

fy = 60,000 p.s.i. (Reinforcement)

PRECASI PRESTRESSED UNITS

f'c = 5,000 p.s.l.
f'ci = 4,000 p.s.l.
f's = 270,000 p.s.l. (½'Ø low lax strands)
f'si = 201,960 p.s.l. (½'Ø low lax strands)

PRECAST CONCRETE UNITS
f'c = 4,500 p.s.l.
f'Y = 60,000 p.s.l.(Reinforcement)